

傳統迴轉頂針 LIVE CENTER FOR CONVENTIONAL LATHE

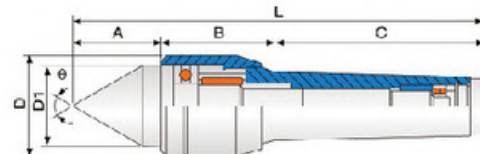
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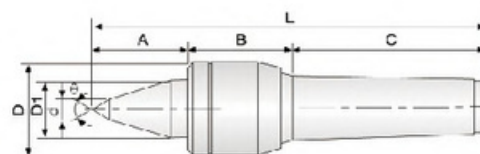
NK 型 LIVE CENTER



A-TYPE

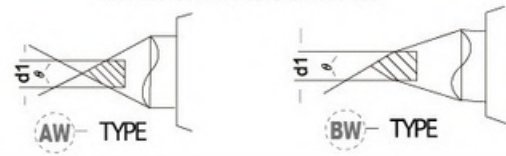


B-TYPE

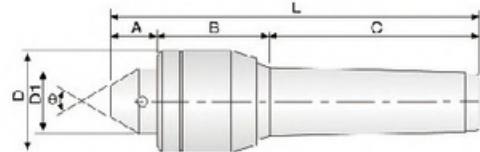


特殊規格 SPECIAL ORDER

鑄鋼 WITH CARBIDE TIPPED

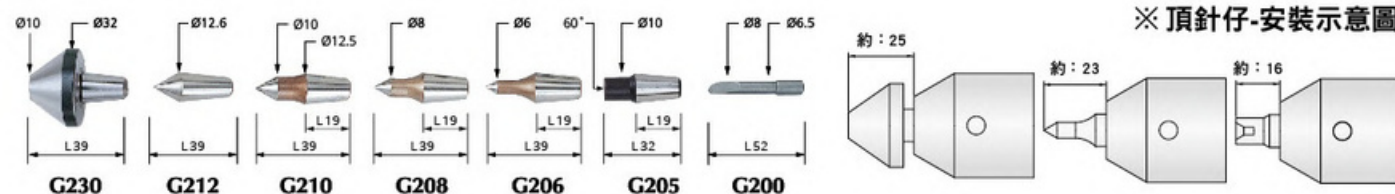


NKS 型 LIVE CENTER



單位/Unit:mm

※ 頂針仔-安裝示意圖



NK 型 LIVE CENTER

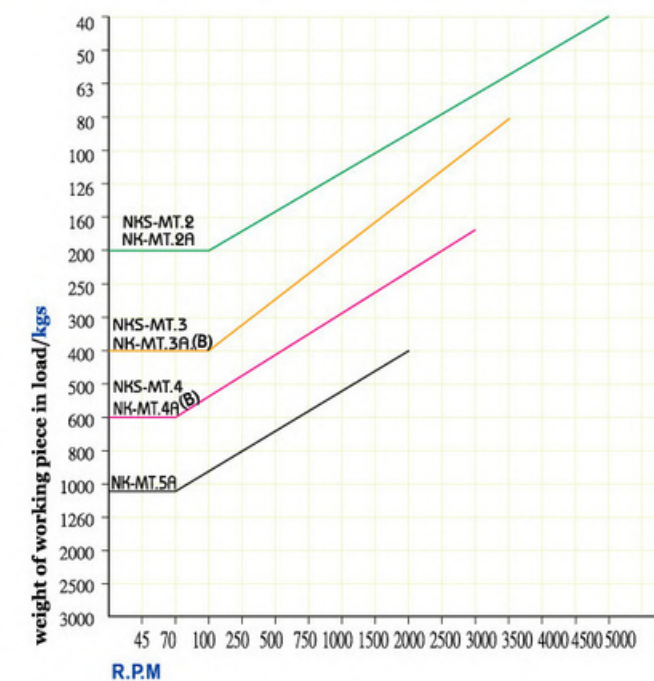
1. 心軸及本體使用軸承鋼之材質，經適當熱處理為(HRC60° ± 1°)
2. 此頂針使用止推軸承，針狀軸承及滾針軸承，滾珠軸承之組合。
3. 適用中、高速之車床，及中負載使用。
4. 車床尾座調整壓力建議 5~8 公斤。

※ NK-B型;適合中小工作物之加工切削。

1. Center shaft and main body are made of dearing alloy steel and hardened to (HRC60° ± 1°).
2. Center is assembled with thrust bearing, needle bearing and ball bearing.
3. Applicable to medium and high speed lathes with heavy loads.

4. The tailstock pressure of lathe adjusts to five to eight kilograms (for reference)

※ NK-B model: Long nose live centers are suitable for small workpieces.



單位/Unit:mm

ORDER NO.	MORES TAPER MT/MK	A	B	C	D	D1	d	L	d1-AW-BW	Co精度 Accuracy	Max R.P.M	θ	G.W. weight kgs	包裝尺寸 L x W x H
08040002	NK-MT.2A	28	35	69	32	25	-	132	-	0.003	5000R.P.M	60°	0.38 kgs	175 x 45 x 45
08040003	NK-MT.3A	36	44	86	41	35	-	166	12	0.003	3500R.P.M	60°	0.88 kgs	200 x 65 x 53
08040004	NK-MT.4A	41	51	108	47	40	-	200	12	0.003	3000R.P.M	60°	1.48 kgs	240 x 80 x 65
08040005	NK-MT.5A	54	72	136	65	52	-	262	18	0.003	2000R.P.M	60°	3.60 kgs	300 x 90 x 90
08040013	NK-MT.3B	46	44	86	41	25	10	176	12	0.003	3500R.P.M	60°	0.84 kgs	200 x 65 x 53
08040014	NK-MT.4B	55	51	108	47	32	12	214	12	0.003	3000R.P.M	60°	1.44 kgs	240 x 80 x 65
08040022	NKS-MT.2	22	36	69	32	25	-	127	-	0.005	5000R.P.M	60°	0.84 kgs	173 x 102 x 62
08040023	NKS-MT.3	23	44	86	41	30	-	153	-	0.005	3500R.P.M	60°	1.16 kgs	235 x 130 x 100
08040024	NKS-MT.4	23	51	108	47	32	-	182	-	0.005	3000R.P.M	60°	1.60 kgs	235 x 130 x 100

普通型頂針 NORMAL TYPE

RPM: 2000 - 4500 MT/MK. 1, 2, 3, 4, 5

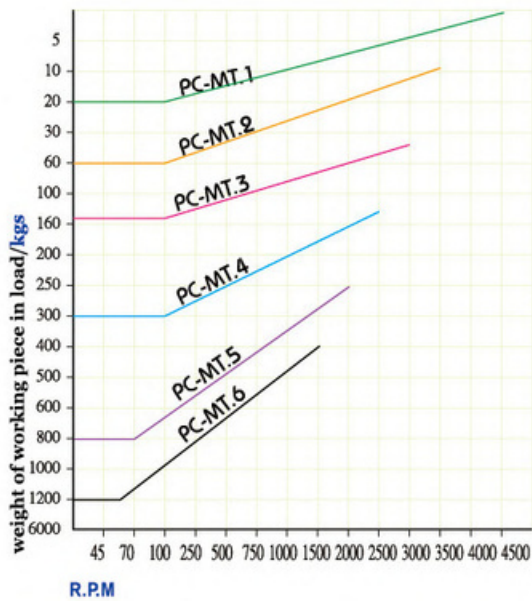
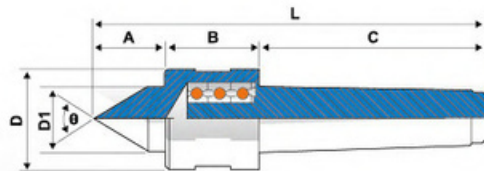


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PC

型

LIVE CENTER



- 此頂針使用鉻鉬鋼之材質，經適當熱處理為 (HRC58° ~ 60°) 具高鋼性。
 - 此頂針為滾珠軸承之組合。
 - 適用於中、高速車床及輕負載之使用。
 - 車床尾座調整壓力建議 5~8 公斤。
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- Center is made of Cr-Mo steel and hardened to HRC 58° ~ 60°.
 - Center is assembled with ball bearings.
 - Applicable to medium and high speed lathes with light duty.
 - The tailstock pressure of lathe adjusts to five to eight kilograms (for reference)

單位/Unit:mm

ORDER NO.	MORES TAPER MT/MK	A	B	C	D	D1	L	Co精度 Accuracy	Max R.P.M	θ	G.W. weight kgs	包裝尺寸 L x W x H
08080001	PC-MT.1	21	31	56	32	16	108	0.005	4500R.P.M	60°	0.22 kgs	110 x 40 x 40
08080002	PC-MT.2	26	37	69	40	22	132	0.005	3500R.P.M	60°	0.42 kgs	140 x 50 x 50
08080003	PC-MT.3	32	46	86	45	26	164	0.005	3000R.P.M	60°	0.82 kgs	170 x 50 x 50
08080004	PC-MT.4	34	46	108	48	30	188	0.005	2500R.P.M	60°	1.30 kgs	205 x 60 x 60
08080005	PC-MT.5	50	62	136	68	45	248	0.005	2000R.P.M	60°	3.20 kgs	260 x 80 x 80
08080006	PC-MT.6	65	82	190	102	55	337	0.008	1500R.P.M	60°	9.95 kgs	370 x 140 x 130