

傳動頂針系列 TRANSMISSION CENTER

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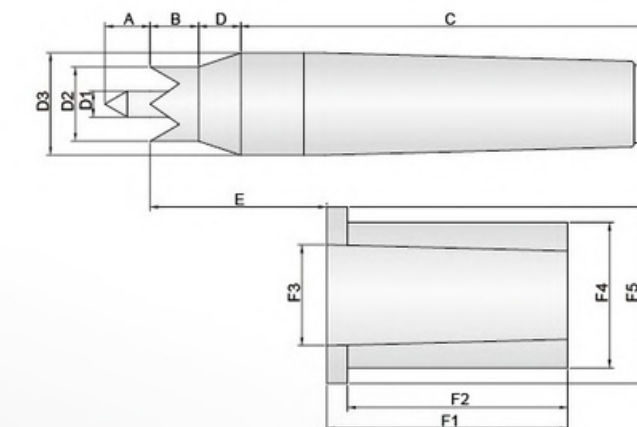


免夾頂針
WORK-DRIVING CENTER



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DK 型 WORK-DRIVING CENTER - FIXED UP



1. 此型頂針因機械之結構，故障率低。經深冷熱處理 (HRC60°±1°)
2. 本體端面6T及8T之設計來頂住加工之端面，免用傳動夾，使加工更為方便、速度更快
3. 滾齒機械可適用
4. 精度: 0.008mm

1. Body and center shaft are made of alloy steel with heat and sub-zero treatment.
※ **Hardened : HRC60°±1°.**
2. Driving centers are either with 6 teeth or 8 teeth design for superseding the driving dogs. It supports the workpiece on the surface for easy setup and rapid machining.
3. Applicable for gear hobbing machine.
4. Accuracy : 0.008mm

※由於手工測量，尺寸與實際產品尺寸略有不同，並非瑕疵。

The size is slightly different from the actual product size due to the manual measurement, which is not a defect.

單位/Unit:mm

ORDER NO.	MORSE TAPER MT/MK	A	B	C	D	D1	D2	D3	工作範圍 Working Range
08090015	DK15-MT.4	14	15	128.5	13.5	Φ6	16	31.6	Φ16-Φ25
08090023	DK23-MT.4	14	15	128.5	13	Φ8	23	31.6	Φ23-Φ32
08090032	DK32-MT.4	14	15	128.5	—	Φ8、Φ14	31.6	31.6	Φ32-Φ45

選購附件 (Optional accessory)

套筒 SLEEVE	E	F1	F2	F3	F4	F5
	54.5	74.5	68	31.2	45	54.5

替換式免夾頂針

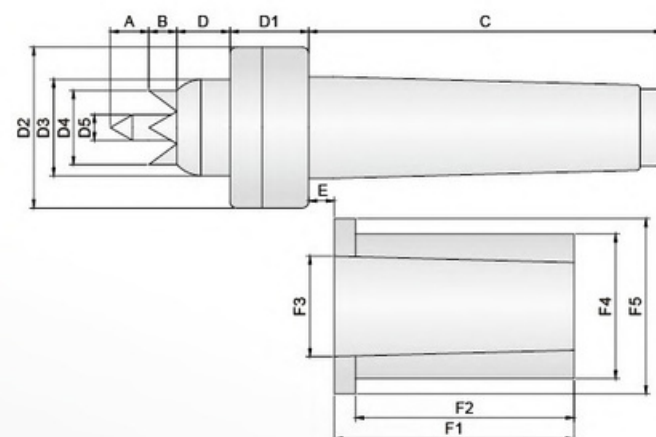
WORK-DRIVING CENTER - CHANGEABLE TIPPED



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DKS

型 WORK-DRIVING CENTER - CHANGEABLE TIPPED



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2. 本體端面6T及8T之設計來頂住加工之端面，免用傳動夾，使加工更為方便、速度更快
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※ **Hardened : HRC60°±1°.**
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3. Applicable for gear hobbing machine.
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單位/Unit:mm

DKS301-MT.4	A	B	D	D1	C	D2	D3	D4	D5	E	工作範圍 Working Range
DKS-15 替換頭	12	8	17	24.5	110	50	30	16	6	8	Φ16-Φ25
DKS-23 替換頭	12	8.5	16.5	24.5	110	50	30	23	8	8	Φ23-Φ32
DKS-32 替換頭	12	9	16	24.5	110	50	32	32	10	8	Φ32-Φ45

選購附件 (Optional accessory)

套筒 SLEEVE	E	F1	F2	F3	F4	F5
	54.5	74.5	68	31.2	45	54.5

自動式傳動頂針

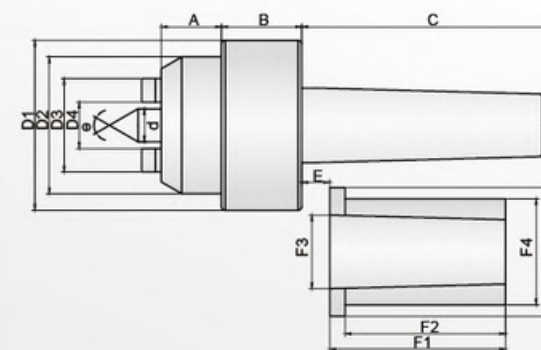
AUTO ADJUSTABLE TRANSMISSION CENTER



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NHD

型 TRANSMISSION CENTER



型號 TYPE	心軸尺寸 Center Shaft Size	外徑尺寸 Outer Dia.	工作範圍 Working Range
NHD-31 MT.4	Φ 5	Φ 16	Φ 12-Φ 20
NHD-32 MT.4	Φ 9	Φ 25	Φ 18-Φ 35
NHD-33 MT.4/MT.5	Φ 14	Φ 39	Φ 30-Φ 55
NHD-34 MT.4/MT.5	Φ 18	Φ 53	Φ 40-Φ 70

※ 適用車床、CNC車床

1. 適用於端面不平的加工物，加工時，頂針之5T、6T會自動調整受力點，使加工物件能平均受力
2. 內部結構為強力優力膠設計，使頂針有較好的耐用性，不易破碎。在維修方面，也較容易更換。
3. 精度: 0.008mm

※ Suitable for LATHE & CNC LATHE

1. Suitable for the asperities of the workpieces. The auto adjustable transmission center with 5T and 6T design on end surface is able to adjust the stress point so that the workpieces will be done easily.
2. The inside structure of the center is comprised of PU. It is nearly free of break-down and is durable and easy to fix.
3. Accuracy : 0.008mm

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單位/Unit:mm

MORSE TAPER MT/MK	A	B	C	D1	D2	D3	D4	d	θ	套筒 SLEEVE	E	F1	F2	F3	F4	F5
NHD31 MT.4	21	14	109	42	33.5	16.7	6.7	5	60		10	74.5	68	31.2	45	54.5
NHD32 MT.4	20	18	109	52	42	26.5	12.5	9	60		10	74.5	68	31.2	45	54.5
NHD33 MT.4	25	34	109	72	58	39.5	19.5	14	60		10	74.5	68	31.2	45	54.5
NHD34 MT.4	28	42.5	109	82	81.5	53.5	27.5	18	60		10	74.5	68	31.2	45	54.5